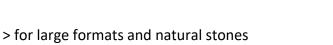
Tile laying technology



Flow-bed Adhesive FBS 75







- > very good wetting
- > flexibel
- > extended open time









Product description

Powdery, water and frost-free, highly tempered and very flexible, hydraulically setting flow-bed adhesive mortar for full-surface laying in floating process. For laying ceramic tiles and boards indoors and outdoors, fine stoneware as well clinker and split tiles for increased thermal or static loads. Especially for the laying of large area boards as well as for natural stones (not showing through).

Storage

Can be stored frost-free, cool, and dry on wooden shelves in the unopened original container for 365 days

Processing

Recommended tools

Low-speed electric agitator, suitable mixing vessel, brick trowel, sponge.

The notched trowel is to be matched with the corresponding material and substrate installed..

Mixing

Take a clean mixing vessel and add powder and water using a slow-rotating mixer until a homogeneous and lump-free blend is obtained (mixing time approx. 3 minutes).

Processing

Flow-bed: comb in the tiling mortar with the corresponding toothing at an angle of 45-60°. Press the laying material into the fresh mortar bed. The mortar ridges virtually merge by themselves (provided the correct toothing and a sufficient amount of adhesive mortar) and offer maximum embedding of the tiles. Remove mortar residue with a wet sponge.

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Technical data

Colour grey

Consumption Consumption according to toothing:

approx. 2.9 kg/m² at 10 mm toothing, approx. 4.3 kg/m² at 15 mm toothing,

approx. 4.4 kg/m² at 25 mm (round toothed) toothing

Rest time none

Processing time approx. 1.5 hrs
Open time approx. 30 min.
Can be corrected within approx. 5 min.
Jointable after approx. 8 hrs
fully load-bearing after approx. 24 hrs

Water consumption approx. 0.25 l/kg (corresponds to 6.25 l / 25 kg)

Test certificates

Tested in accordance with (standard, classification ...)

EN 12004 und 12002

EC1 Plus

Substrate

Suitable substrates

Concrete

Cement screed

Anhydrite screed

Mastic asphalt

Plaster

Limecement plaster

Masonry

Gypsum plasterboard, Gypsum plasterboard

Smooth concrete

Aerated concrete

Wooden materials

Not suitable: on wood, metal, plastic, cement-bound substrate before final abatement of shrinkage.

The substrate must be dry, frost-free, solid, weight-bearing, dimensionally stable, free of dust, dirt, oil, grease, release agents and loose parts, and it must comply with the applicable technical national and European directives, standards and "generally accepted rules of the trade".

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TECHNICAL DATA SHEET

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Product and processing instructions

Material instructions:

- When working outside the ideal temperature and/or humidity range the material properties may change significantly.
- Temper materials accordingly before processing!
- To retain the product properties, no foreign materials may be mixed in!
- Water dosing amounts or thinning specifications must be precisely kept!
- Check coloured products before use for colour consistency!
- Colour evenness can only be guaranteed within a batch.
- The colouring is significantly influenced by the environmental conditions.
- Mixed material which is already starting to stiffen may not be diluted further or mixed with fresh material!

Environmental information:

- Do not process at temperatures below +5°C!
- The ideal temperature range for material, substrate and air lies at +15 $^{\circ}\text{C}$ to +25 $^{\circ}\text{C}$.
- The ideal relative air humidity range is between 40% to 60%.
- Increased humidity and/or lower temperatures delay, lower air humidity and/or higher temperatures accelerate drying, setting and hardening.
- Ensure sufficient ventilation during the drying, reaction and hardening phase; avoid draughts!
- Protect from direct sunlight, wind and weather!
- Protect adjacent components! Outdoors, in permanently wet areas, in areas under heavy load, as well as for natural stone and large areas for which the combined (buttering/floating) procedure is to be used.

Tips

- We recommend using a test surface first or a small area for initial, small-scale testing.
- Observe the product data sheets of all MUREXIN products used in the system.
- Keep a genuine original container of the respective batch for later repair work.
- For heated screeds, a standard heating procedure must take place before laying.
- The underfloor heating system may not be switched on during the processing and hardening.

The information provided reflects average values that were obtained under laboratory conditions. Due to the use of natural raw materials, the indicated values of individual deliveries may vary slightly without impacting the product suitability.

Safety instructions

This leaflet is based on extensive experience, is intended to convey the best of our knowledge, is not legally binding and does neither constitute a contractual legal relationship nor a subsidiary obligation resulting from the bill of sale. The quality of our materials is guaranteed within the framework of our general terms and conditions. Our products may be used by professionals and/or experienced and accordingly technically skilled persons only. Users are not released from inquiring in case of uncertainties or from rendering professional workmanship. We recommend using a test surface first or a small area for initial, small-scale testing. Naturally, it is not possible to describe or foresee all possible current and future uses and peculiarities. Information that is assumed to be familiar to experts has been omitted.

Please observe the current, technical, national and European standards, guidelines and data sheets regarding materials, substrates and the subsequent construction. Please contact us if you have any reservations or doubt.

This version is rendered invalid if a new version is released. The most recent data sheets, safety data sheets and the terms and conditions are available online at www.murexin.com.

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